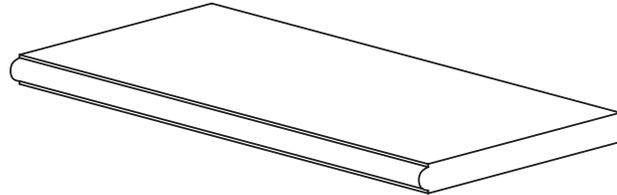
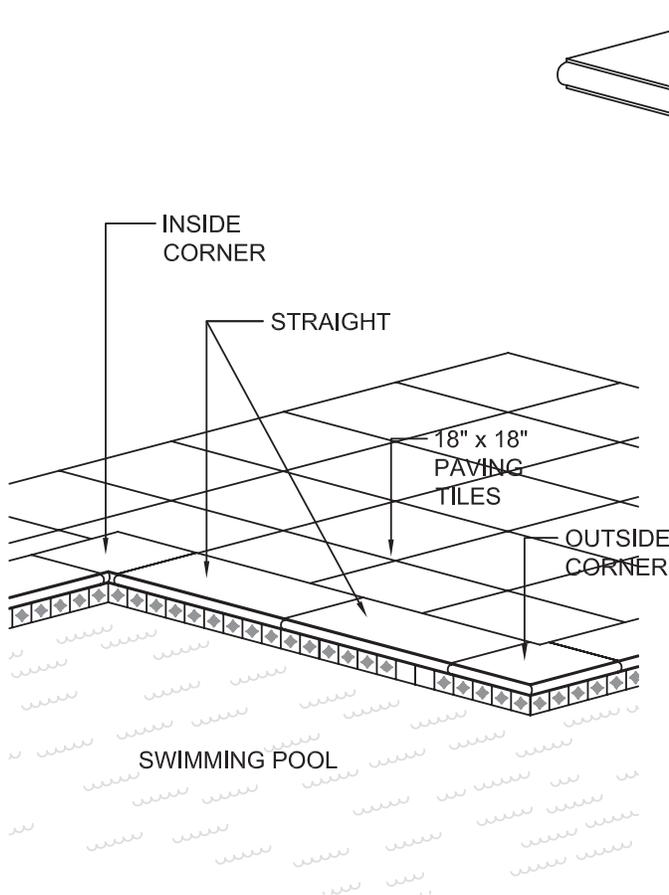
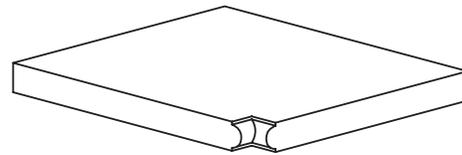


POOL COPING DETAILS	PAGE #
CLASSIC POOL COPING - GENERAL DETAILS	2
CLASSIC POOL COPING DETAILS	3
CLASSIC POOL COPING RADIUS DETAILS	4
CLASSIC POOL COPING OUTSIDE RADIUS	5
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SQUARE MODULAR POOL COPING - STRAIGHT	12-14
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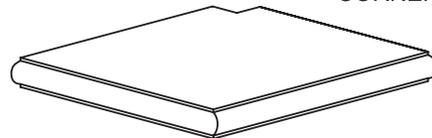
24" STRAIGHT

BULLNOSE: 1 SIDE
THICKNESS: 2- $\frac{1}{2}$ "
SIZE: 14" x 24"



INSIDE CORNER

BULLNOSE: 2 SIDE
THICKNESS: 2- $\frac{1}{2}$ "
SIZE: 16" x 16" JOINTS
W/ STRAIGHT PIECES
TO FORM INSIDE
CORNERS

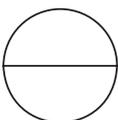


OUTSIDE CORNER

BULLNOSE: 2 SIDES
THICKNESS: 2- $\frac{1}{2}$ "
SIZE: 16" x 16"
JOINTS W/ STRAIGHT
PIECES TO FORM
OUTSIDE CORNERS.

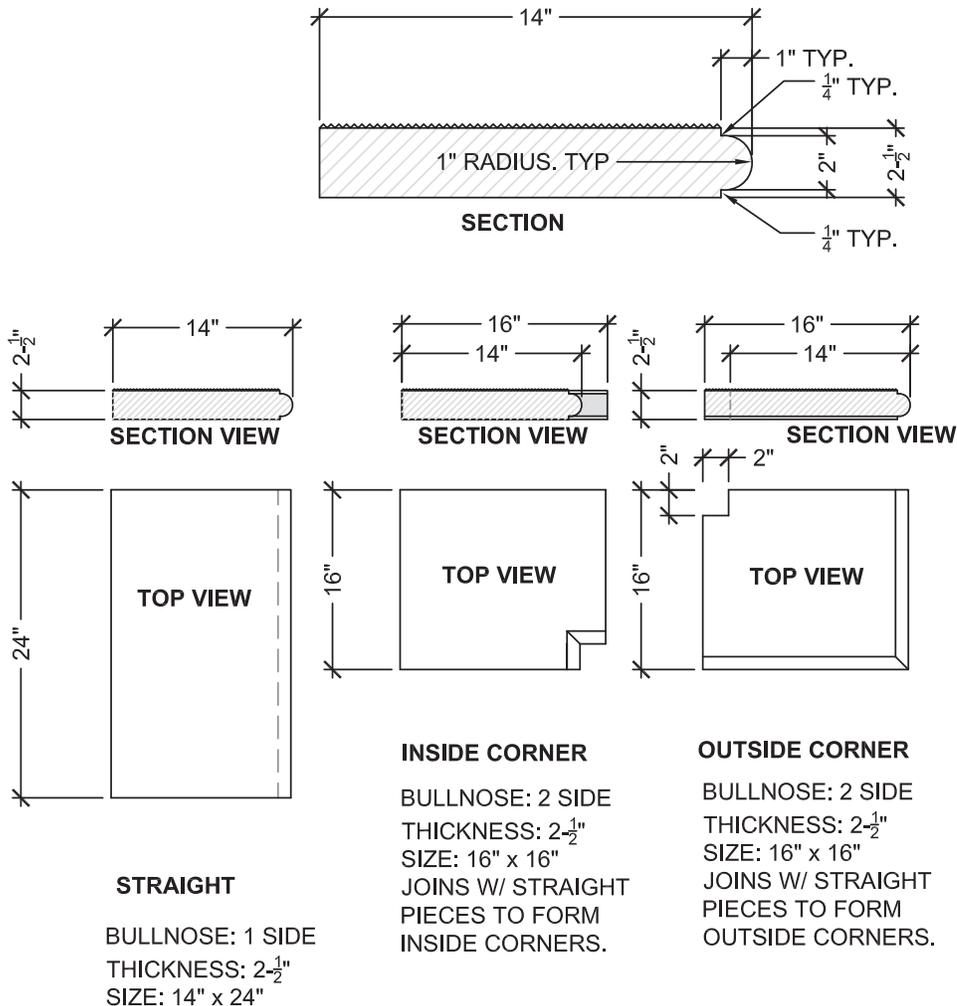
NOTES:

1. PRECAST UNITS ARE INDIVIDUALLY HAND CAST. LENGTHS ARE APPROXIMATE. SOME VARIATIONS ARE EXPECTED.
2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICE.
3. STIPPLE FINISH ON TOP WITH SMOOTH BULLNOSE. SANDBLAST FINISH AVAILABLE.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.



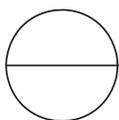
CLASSIC POOL COPING - GENERAL DETAILS

SCALE: N.T.S.



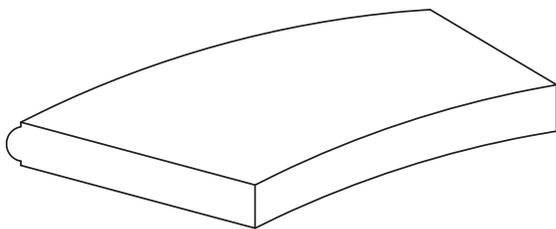
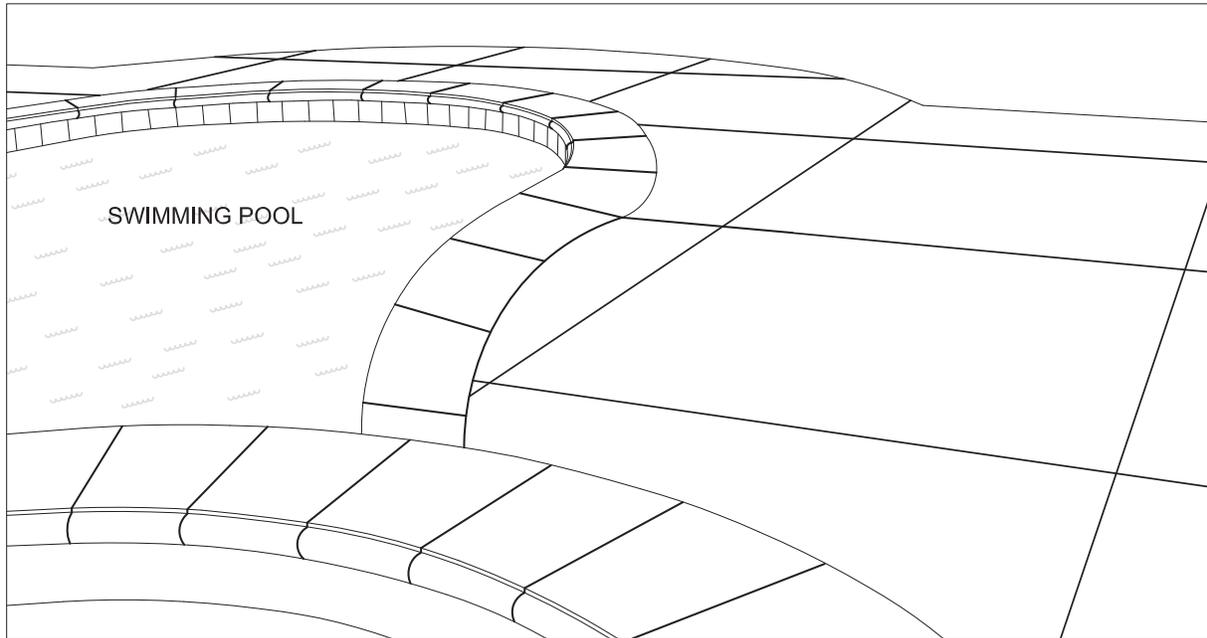
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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICE.
3. STIPPLE FINISH ON TOP WITH SMOOTH BULLNOSE. SANDBLAST FINISH AVAILABLE.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.

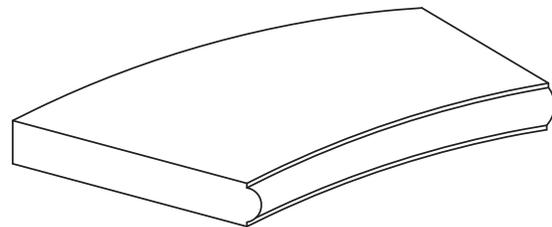


CLASSIC POOL COPING DETAILS

SCALE: N.T.S.



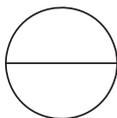
14" WIDTH, OUTSIDE RADIUS



14" WIDTH, INSIDE RADIUS

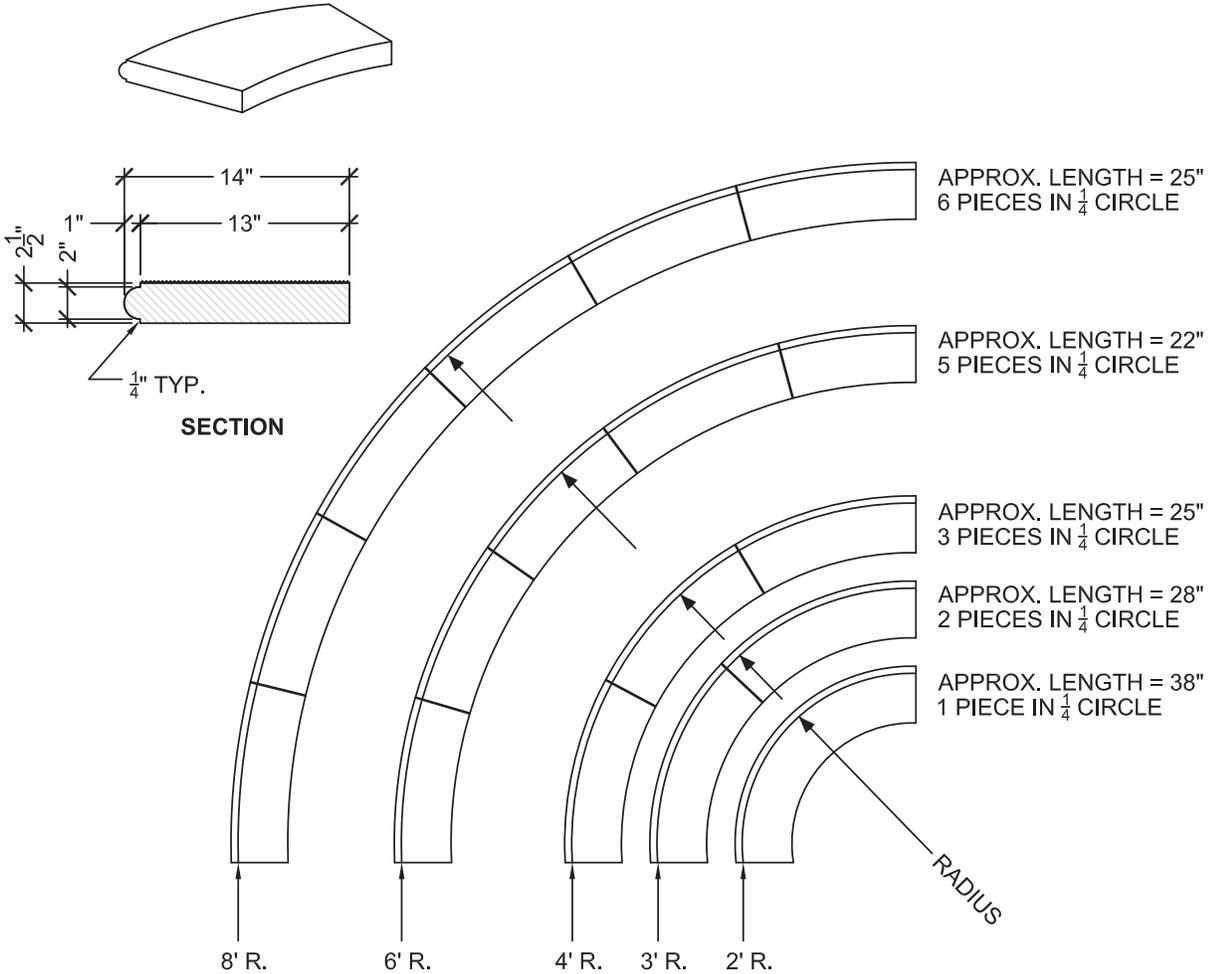
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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICE.
3. STIPPLE FINISH ON TOP WITH SMOOTH BULLNOSE. SANDBLAST FINISH AVAILABLE.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.



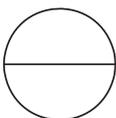
CLASSIC POOL COPING RADIUS DETAILS

SCALE: N.T.S.



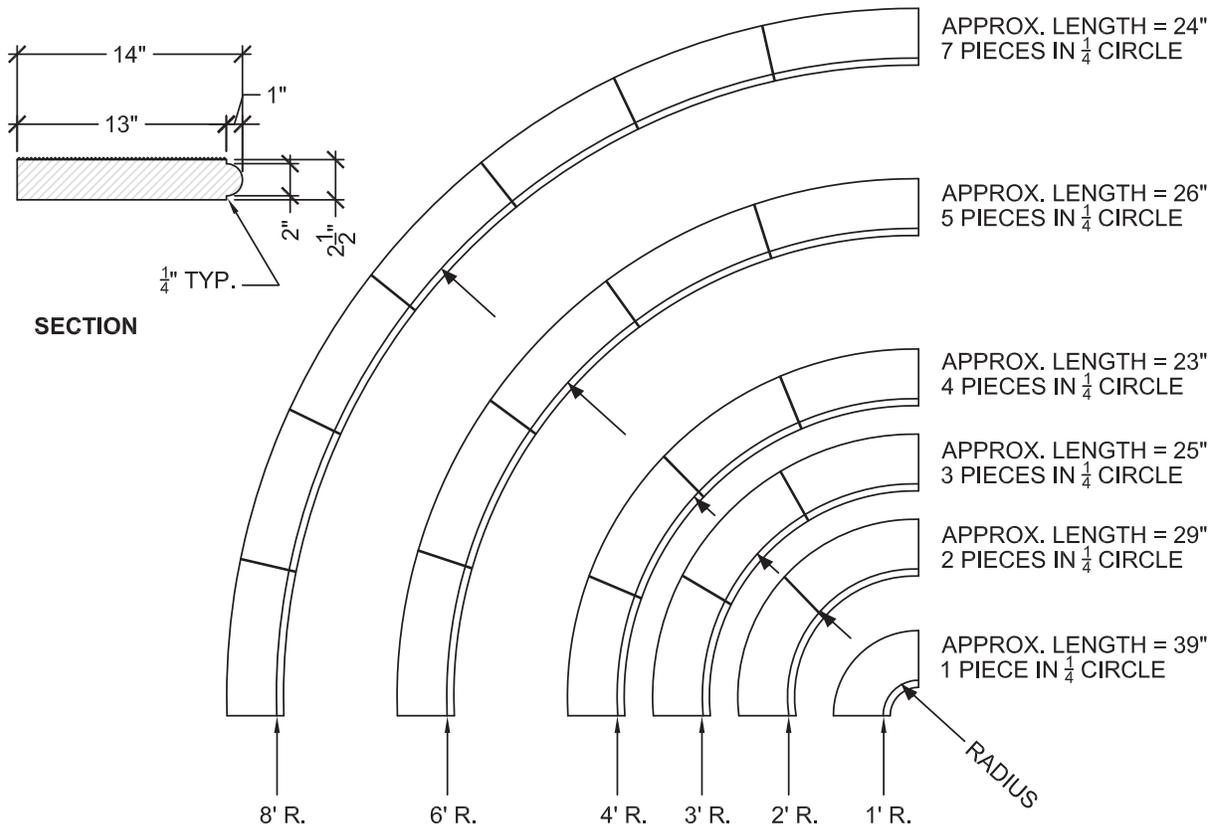
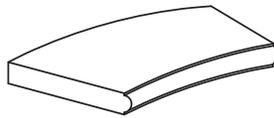
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3. STIPPLE FINISH ON TOP WITH SMOOTH BULLNOSE. SANDBLAST FINISH AVAILABLE.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.



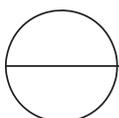
CLASSIC POOL COPING OUTSIDE RADIUS

SCALE: N.T.S.



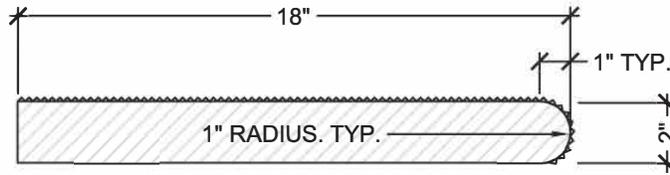
NOTES:

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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICE.
3. STIPPLE FINISH ON TOP WITH SMOOTH BULLNOSE. SANDBLAST FINISH AVAILABLE.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.

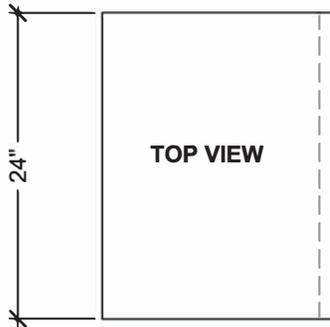
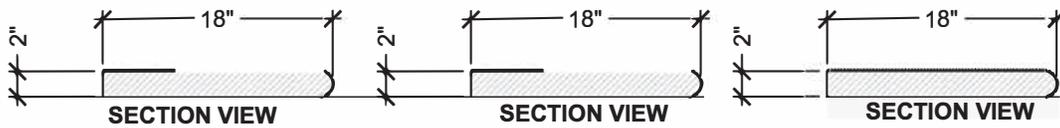


CLASSIC POOL COPING INSIDE RADIUS

SCALE: N.T.S.

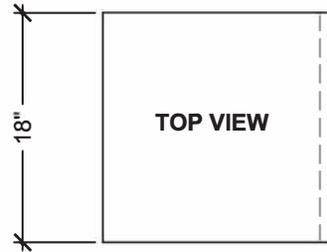


SECTION



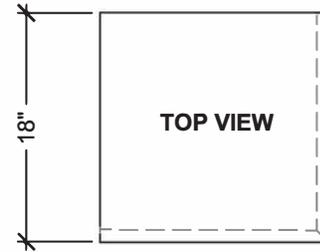
24" STRAIGHT

BULLNOSE: 1 SIDE
THICKNESS: 2"
SIZE: 18" x 24"



18" STRAIGHT

BULLNOSE: 1 SIDE
THICKNESS: 2"
SIZE: 18" x 18"

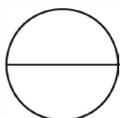


CORNER

BULLNOSE: 2 SIDES
THICKNESS: 2"
SIZE: 18" x 18"
JOINS W/ STRAIGHT
PIECES TO FORM
OUTSIDE CORNERS.

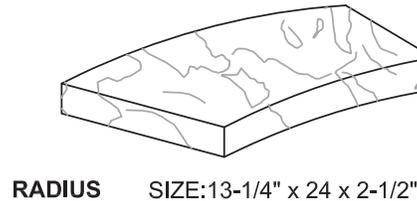
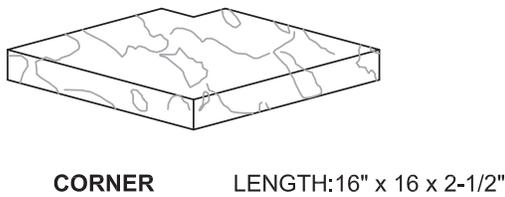
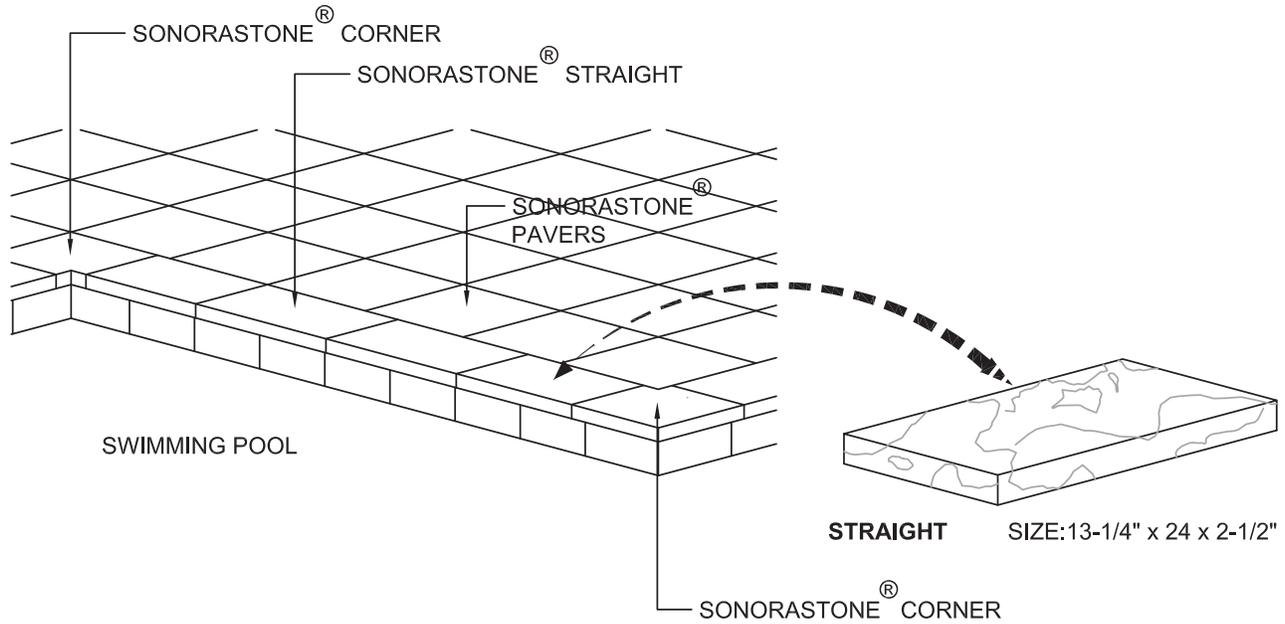
NOTES:

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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICE.
3. STIPPLED TOP AND BULLNOSE FINISH. SANDBLAST FINISH ON TOP AND NOSE OPTION.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.



MODERN POOL COPING DETAILS

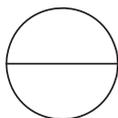
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NOTES:

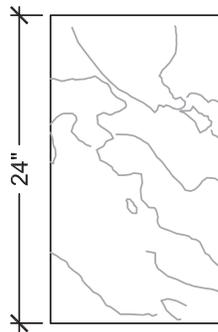
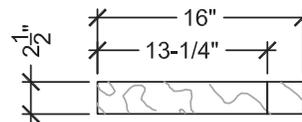
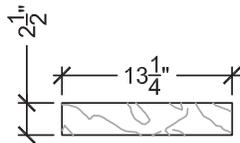
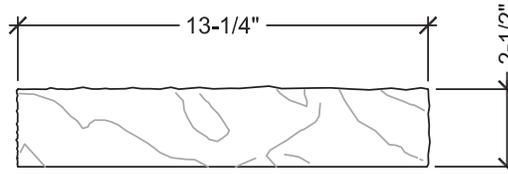
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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICES.
3. SONORASTONE® FINISH ON TOP AND SIDES.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.

**SONORASTONE® POOL COPING -
GENERAL DETAILS**



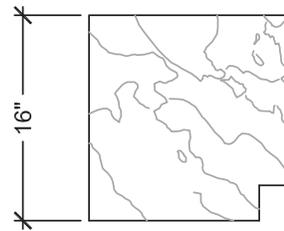
SCALE: N.T.S.

NOTE:
SUGGEST 3/8" JOINT
BETWEEN PIECES



STRAIGHT

THICKNESS: 2-1/2"
SIZE: 13-1/4" X 24"

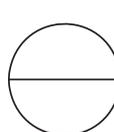


CORNER

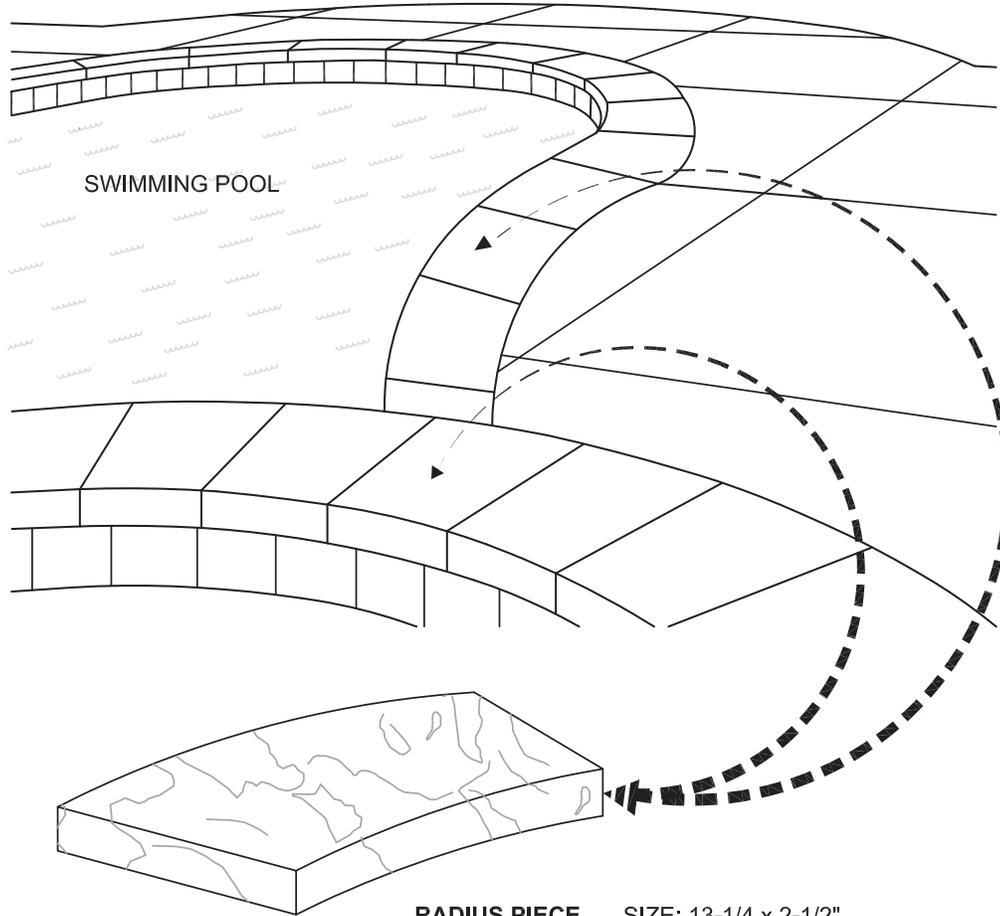
THICKNESS: 2-1/2"
LENGTH: 16" x 16"
JOINS W/ STRAIGHT
PIECES TO FORM CORNERS.

NOTES:

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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICES.
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4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.



SONORASTONE® POOL COPING DETAILS
SCALE: N.T.S.

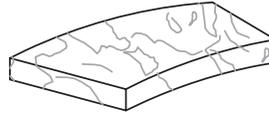
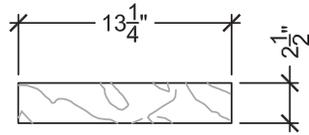


RADIUS PIECE SIZE: 13-1/4 x 2-1/2"
LENGTH: VARIES
SEE RADIUS SHEET
FOR SIZES PAGE 9

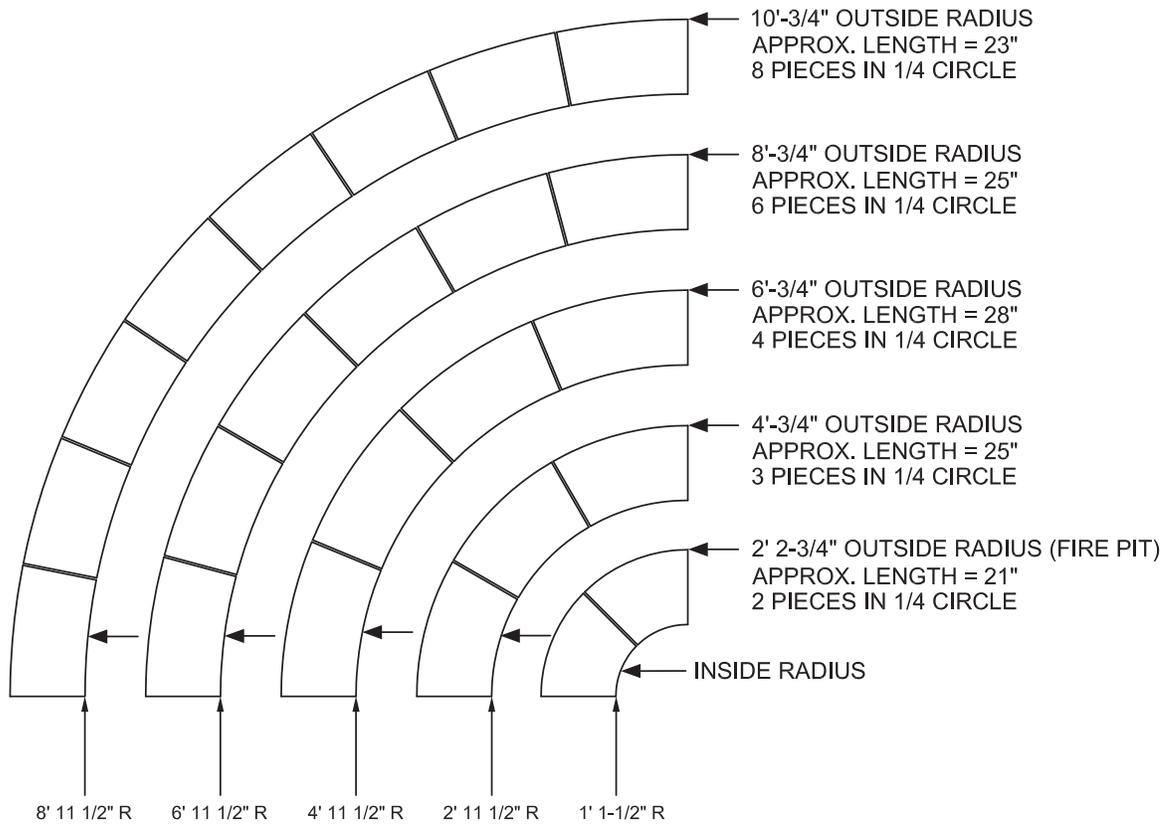
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3. SONORASTONE® FINISH ON TOP AND SIDES.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.

SONORASTONE® POOL COPING RADIUS DETAILS
SCALE: N.T.S.

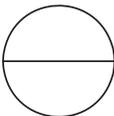


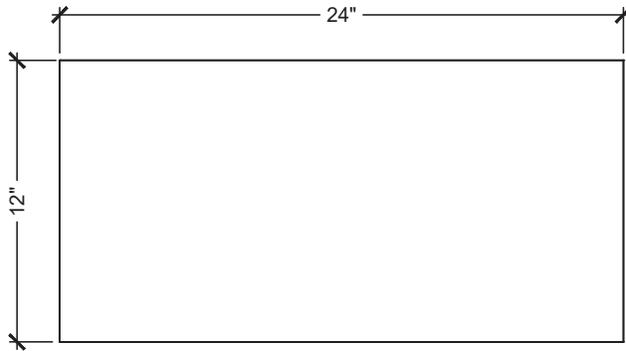
SECTION



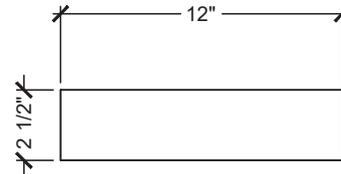
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3. SONORASTONE® FINISH ON TOP AND SIDES.
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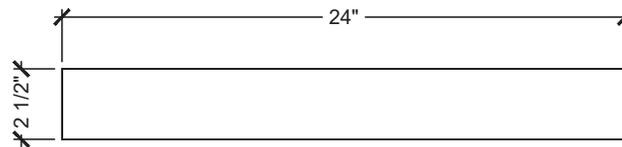
 **SONORASTONE® POOL COPING RADIUS**
 SCALE: N.T.S.



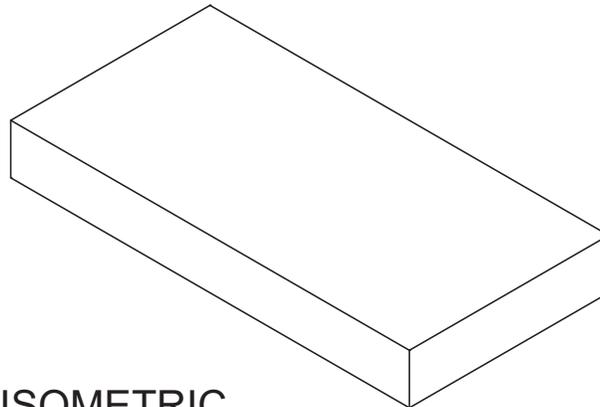
TOP



SIDE



FRONT



ISOMETRIC

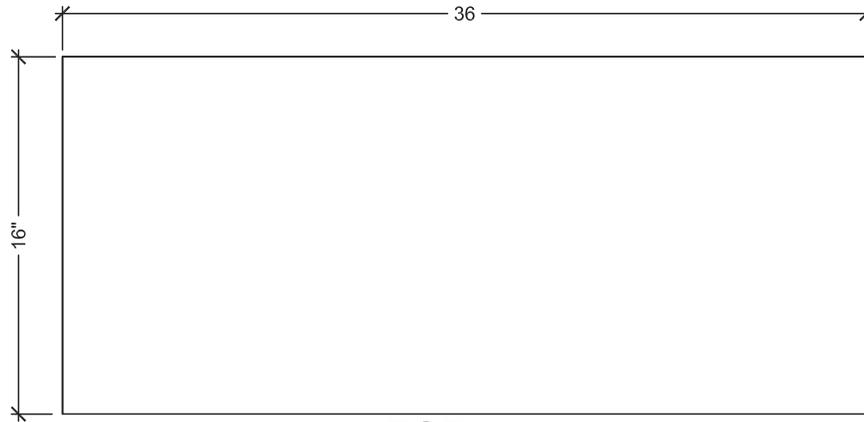
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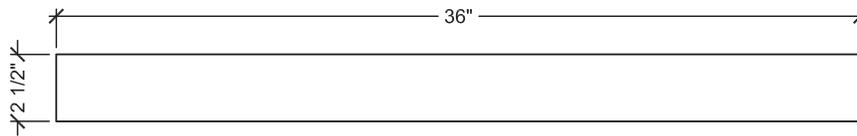


SQUARE MODULAR POOL COPING 12X24X2 1/2

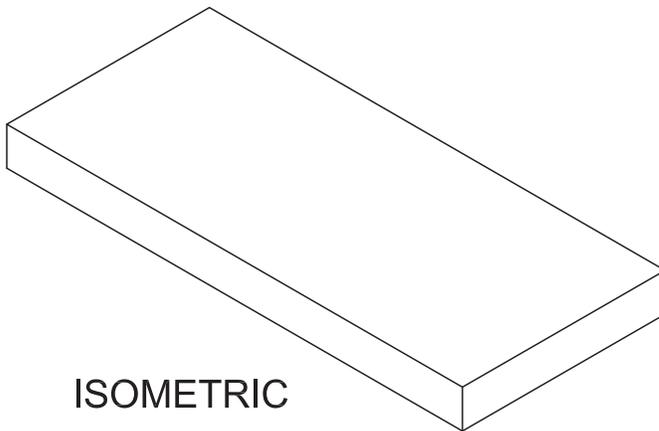
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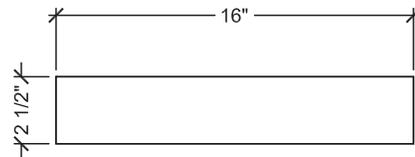
TOP



FRONT



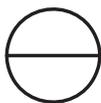
ISOMETRIC



SIDE

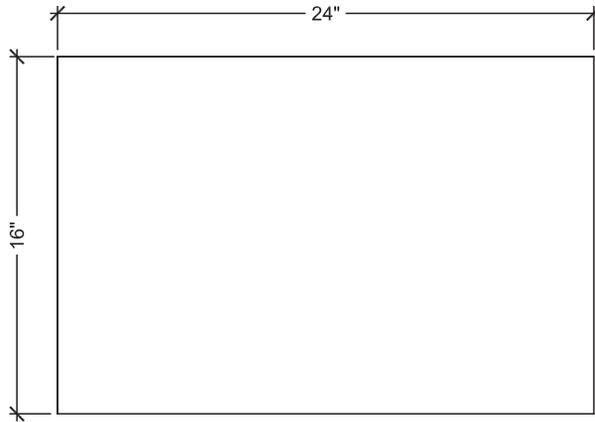
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4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.

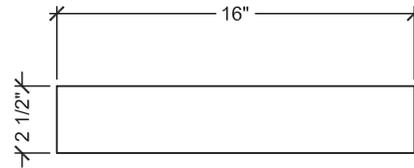


SQUARE MODULAR POOL COPING 16X36X2 1/2

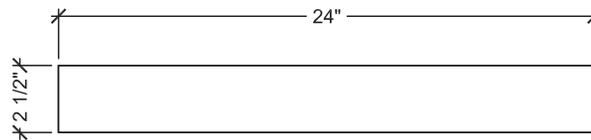
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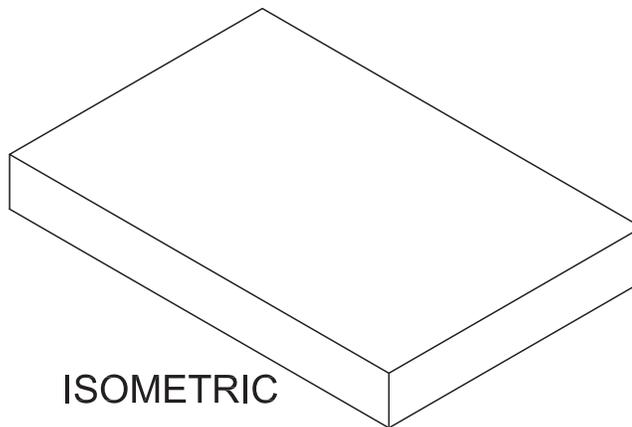
TOP



SIDE



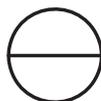
FRONT



ISOMETRIC

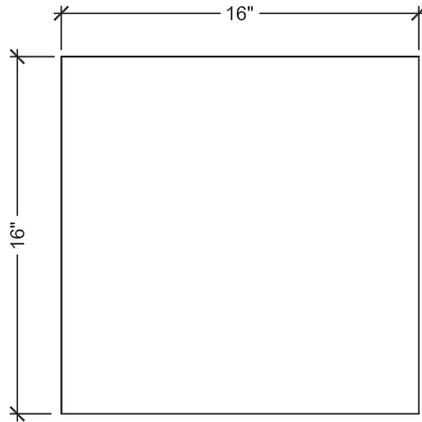
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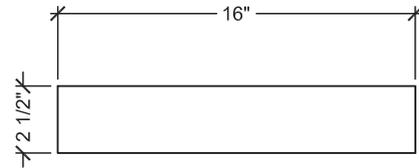


SQUARE MODULAR POOL COPING 16X24X2 1/2

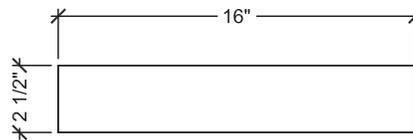
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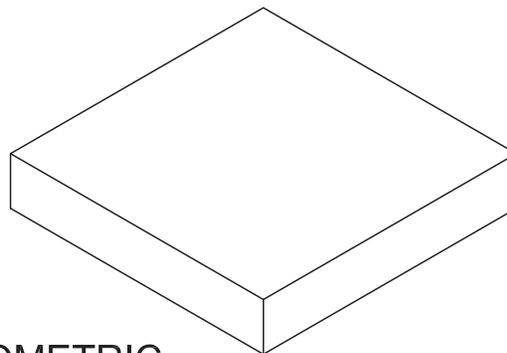
TOP



SIDE



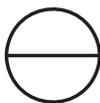
FRONT



ISOMETRIC

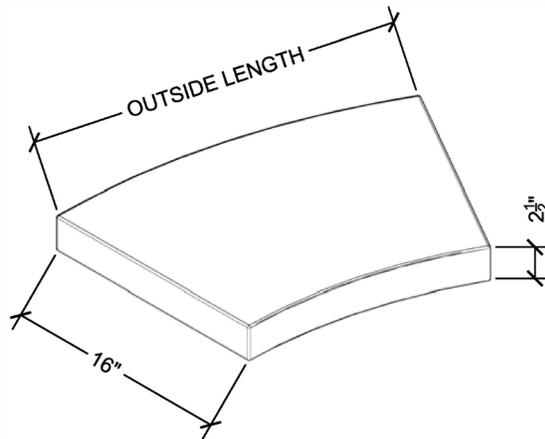
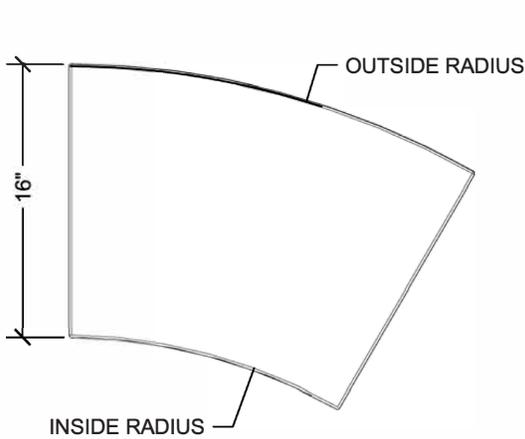
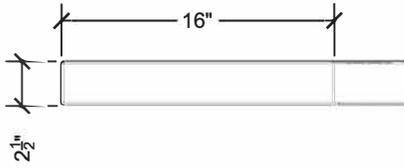
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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICE.
3. STIPPLE FINISH ON TOP AND SIDES. SANDBLAST FINISH AVAILABLE.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.



SQUARE MODULAR POOL COPING CORNER 16X16X2 1/2

SCALE: N.T.S.



THICKNESS: 2½"

INSIDE RADIUS:

OUTSIDE RADIUS:

OUTSIDE LENGTH:

8"

2"

37½"

32"

4"

24⅞"

56"

6"

22⅜"

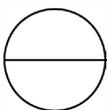
80"

8"

24⅞"

NOTES:

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2. INSTALLATION TO BE COMPLETED IN ACCORDANCE WITH GENERALLY ACCEPTED MASONRY PRACTICE.
3. SMOOTH FINISH ON TOP. SANDBLAST FINISH AVAILABLE.
4. PRECAST UNITS MAY BE CUT TO FIT FIELD CONDITIONS.



SQUARE MODULAR POOL COPING, RADIUS

SCALE: N.T.S.